



F-2110

PARTS LIST

Published in Jan.'99
5AX70771
Revision 1

F-2110

NOTE

1. Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	5AX04010	FRONT COVER (STD)	F-2110	60Hz	1

2. Service calls and freight will be charged separately.

3. See the last page of this parts list for the classification of the screws in the illustrations.

4. Items indicated by shaded areas () are supply parts and should be ordered through your Regional Office.

———— CONTENTS ————

FIG.1	EXTERIOR COVERS	2
FIG.2	FRAMES	4
FIG.3	PAPER CONVEYING SECTION I	6
FIG.4	PAPER CONVEYING SECTION II	8
FIG.5	ELEVATE SECTION	10
FIG.6	ELECTRICAL COMPONENTS	12
	• INDEX	14

FIG. 1 EXTERIOR COVERS

5AX-1

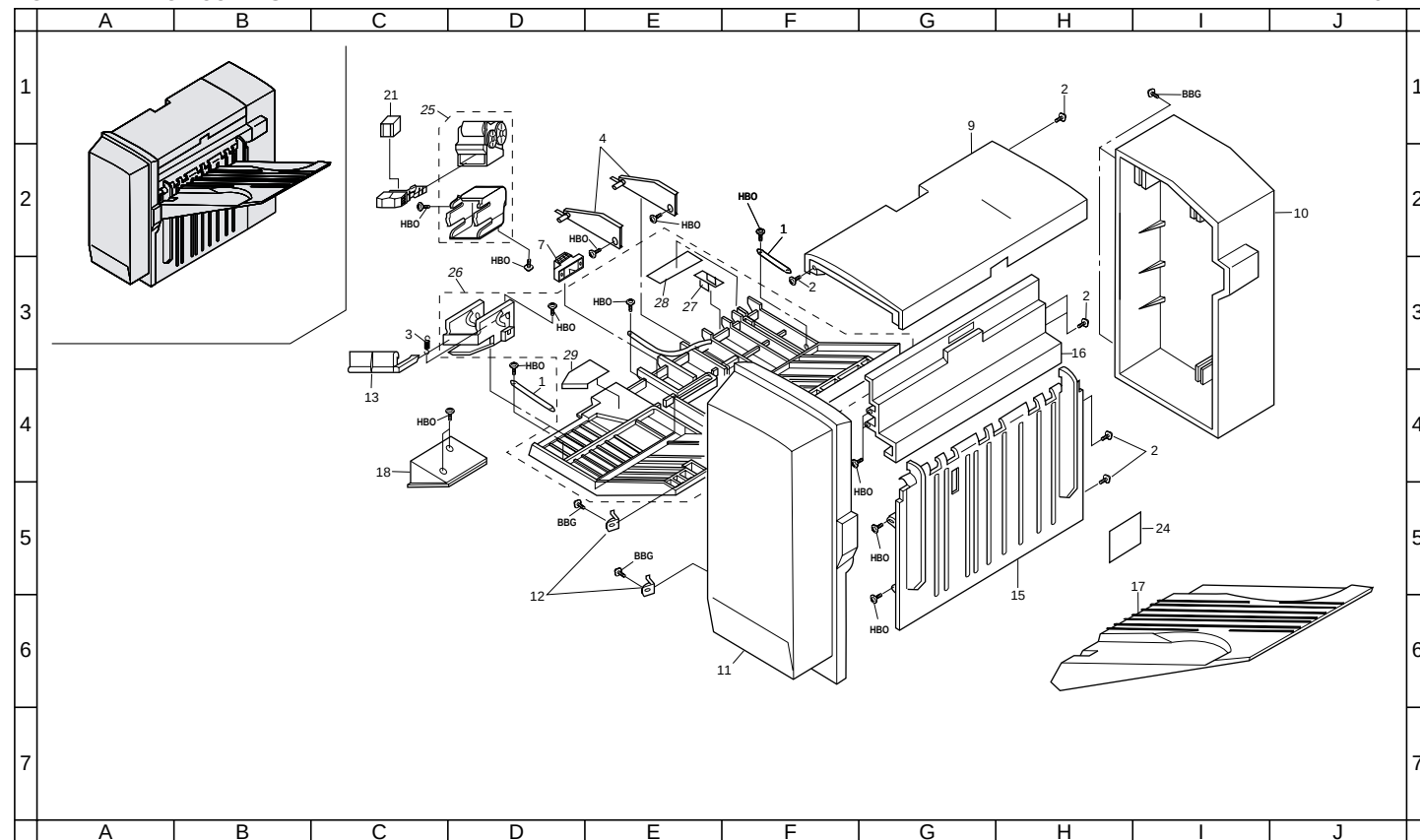


FIG. 1 EXTERIOR COVERS

5AX-1

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	5AX07590	STRAP	2
2	5AX07850	STEP SCREW A	6
3	5AX07910	SPRING E	1
4	5AX08060	STOPPER	2
7	5AX08150	MAGNET CATCH	1
9	5AX04030	TOP COVER(STD)	1
10	5AX04020	REAR COVER(STD)	1
11	5AX04010	FRONT COVER(STD)	1
12	5AX04120	COVER,LID(STD)	2
13	5AX08480	LEVER B	1
15	5AX04050	LOWER RIGHT COVER(STD)	1
16	5AX04040	UPPER RIGHT COVER(STD)	1
17	5AX04110	LOWER TRAY(STD)	1
18	5AX04080	FRONT COVER,RELEASE(STD)	1
21	5AX82010	SET,STAPLER	1
24	75105070	CAUTION LABEL CSA	1
25	5AX08880	STAPLER ASS'Y	1
26	5AX08870	COVER STAPLE ASS'Y	1
27	*5AX08760	STAPLE FILM 2	1
28	*76405130	LABEL INSTALLATION	1
29	*5AX08520	FILM,STAPLE	1

FIG. 2 FRAMES

5AX-1

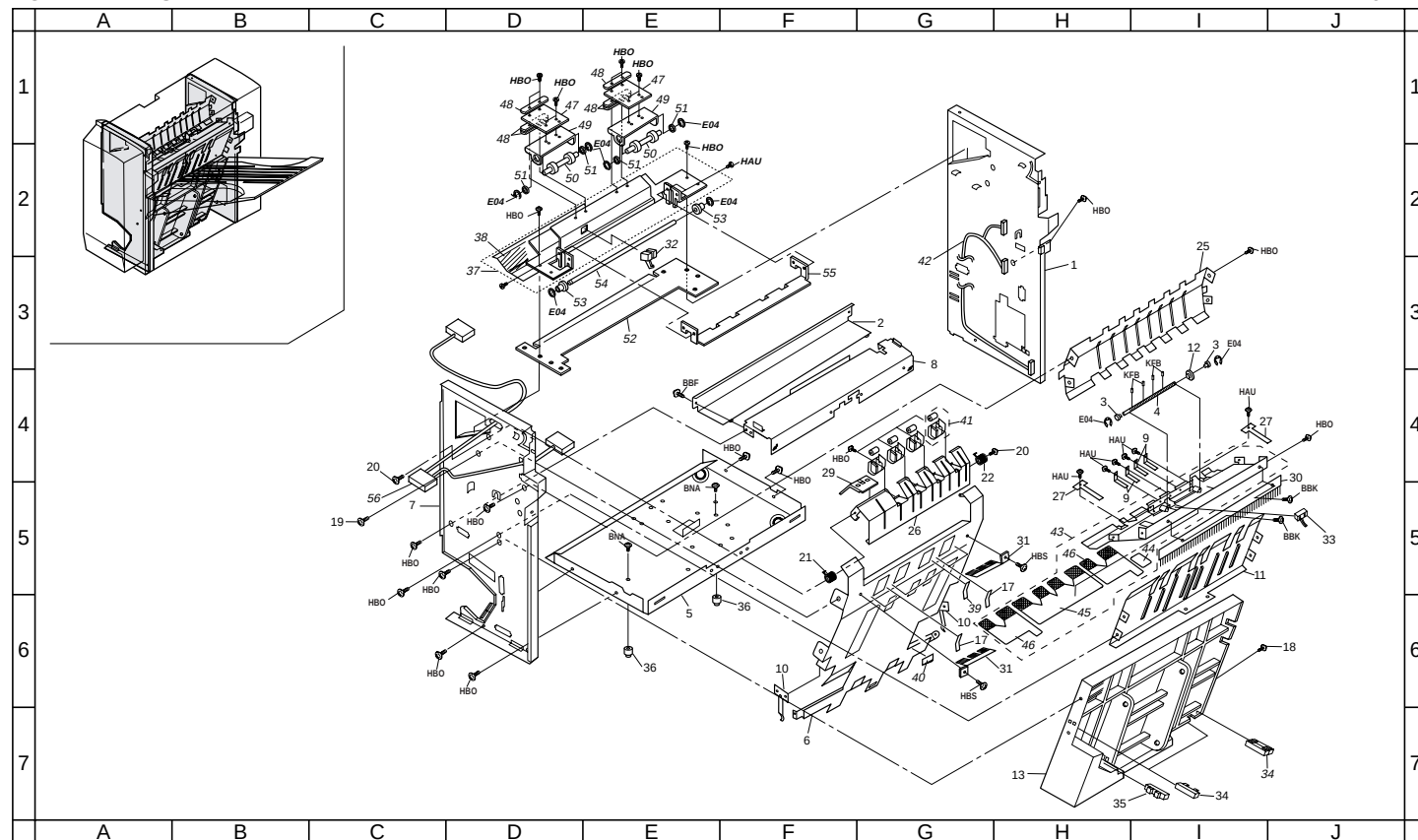


FIG. 2 FRAMES

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	5AX07300	REAR FRAME	1
2	5AX07080	PLATE COVER	1
3	5AX07140	BUSHING(EJECT)	2
4	5AX07190	SHAFT D	1
5	5AX07280	BASE FRAME	1
6	5AX07290	GUIDE FRAME A	1
7	5AX07070	FRONT FRAME ASS'Y	1
8	5AX07320	BRACKET F	1
9	5AX07340	SPRING PLATE A	4
10	5AX07350	SPRING PLATE B	2
11	5AX07360	GUIDE FRAME B	1
12	5AX07650	ROLLER D	4
13	5AX07690	GUIDE STACK	1
17	5AX07830	PAPER HOLDER	4
18	5AX07850	STEP SCREW A	3
19	5AX07870	SCREW C	6
20	5AX07880	STEP SCREW	2
21	5AX07920	SPRING R	1
22	5AX07930	SPRING F	1
25	5AX07980	GUIDE FRAME C	1
26	5AX07990	GUIDE FRAME D	1
27	5AX08000	SPRING PLATE E	2
29	5AX08070	JAM HANDLE	1
30	5AX08160	NEUTRALIZING BRUSH A	1
31	5AX08170	NEUTRALIZING BRUSH B	2
32	5AX08220	PHOTO SENSOR 1	1
33	5AX08230	PHOTO SENSOR 2	1
34	5AX08240	PHOTO SENSOR 3	3
35	5AX08250	PHOTO SENSOR 4	1
36	5AX08410	PIN BASE	2
37	5AX08920	GUIDE PLATE	1
38	•5AX09070	GUIDE FILM DECURLER	1
39	5AX08780	HOLD PAPER 2	2
40	5AX09060	GUIDE JOGGING	1

5AX-1

Ref. No.	Part. No.	Description	Quantity USA (120V)
41	5AX08800	ROLLER HOLDER ASS'Y	1
42	5AX09050	HARNES 6	1
43	5AX08840	GUIDE PLATE D ASS'Y	1
44	•5AX08810	GUIDE FILM 1	1
45	•5AX08850	GUIDE FILM 1	1
46	•5AX08860	GUIDE FILM 2	2
47	5AX08940	SPRING PLATE E	2
48	5AX08970	HOLD PLATE	6
49	5AX08930	PRESSURIZE PLATE	2
50	5AX09080	SHAFT,PRESSURIZE PLATE	2
51	5AX08900	BALL BEARRING	4
52	5AX08960	PRESSURIZE PLATE	1
53	5AX07100	BUSHING 6,STEPPED	2
54	5AX08910	ROLLER	1
55	5AX08950	PRESSURIZE PLATE	1
56	5AX08630	HARNES 3	1

FIG. 3 PAPER CONVEYING SECTION I

5AX-1

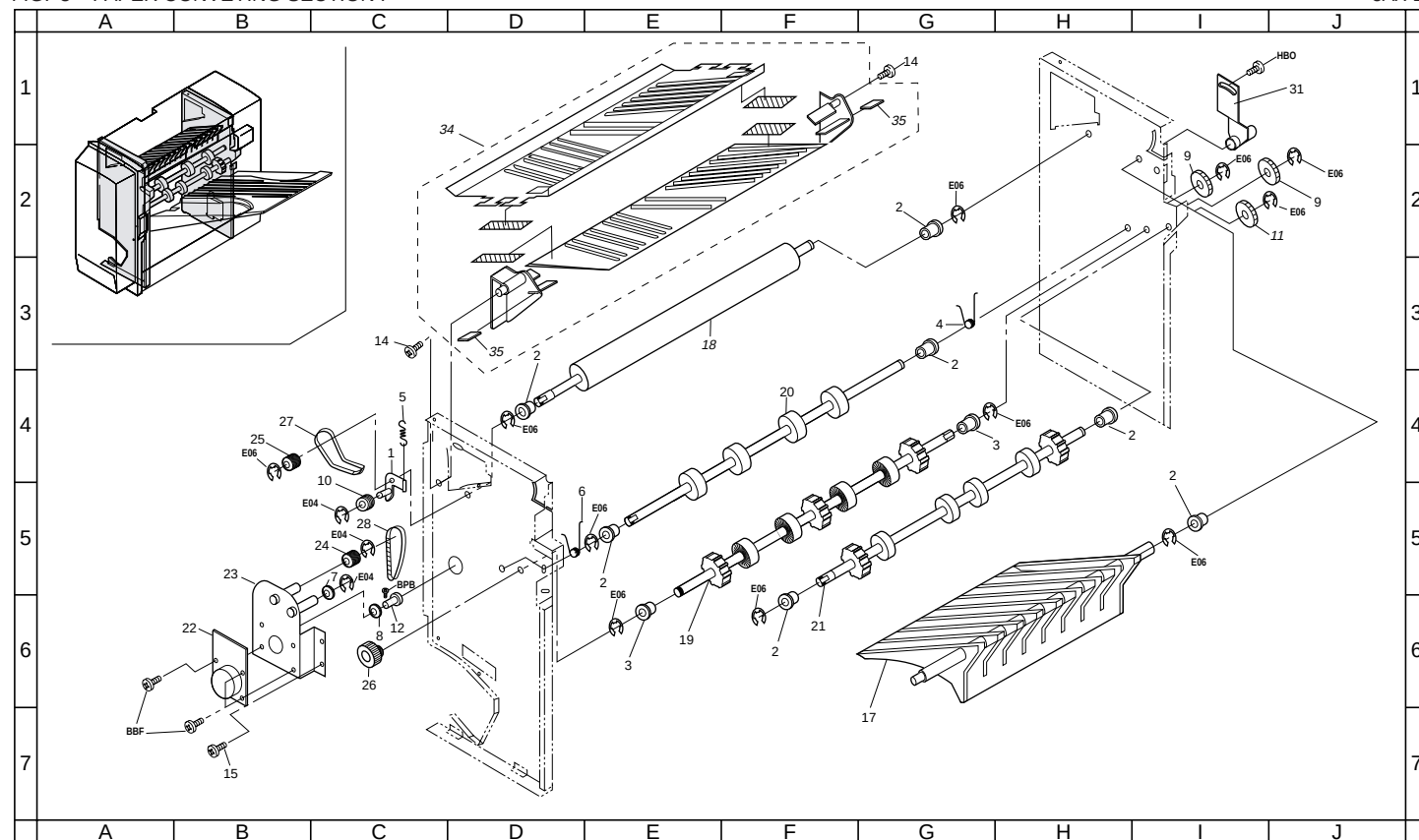


FIG. 3 PAPER CONVEYING SECTION I

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	5AX07020	BRACKET D, ASS'Y	1
2	5AX07110	BUSHING 8	7
3	5AX07120	BUSHING 8, STEPPED	2
4	5AX07230	SPRING A	1
5	5AX07250	SPRING D	1
6	5AX07270	SPRING F	1
7	5AX07490	GEAR Z32	1
8	5AX07500	PULLEY MOTOR	1
9	5AX07510	GEAR Z20	2
10	5AX07560	ROLLER A	1
11	5AX07580	GEAR, Z19	1
12	5AX07700	KNOB	1
14	5AX07850	STEP SCREW A	2
15	5AX07870	SCREW C	3
17	5AX08030	GATE	1
18	5AX09090	ROLLER	1
19	5AX08120	ROLLER H	1
20	5AX08130	ROLLER I	1
21	5AX08140	ROLLER J	1
22	5AX08180	BRUSHLESS MOTOR	1
23	5AX08370	BRACKET MOTOR ASS'Y	1
24	5AX08450	GEAR PULLEY (Z26, T55, T16)	1
25	5AX08460	ONE-WAY PULLEY, T56	1
26	5AX08470	GEAR PULLEY, Z36, T22	1
27	5AX08490	TIMING BELT, 60S2M218	1
28	5AX08500	TIMING BELT, 60S2M164	1
31	5AX08590	ARM GATE (SETT)	1
34	5AX08980	GUIDE A ASS'Y	1
35	5AX08830	GUIDE HOLDER CUSHION	2

This diagram is an exploded view of a mechanical assembly, likely a printer or copier, showing various components and their assembly sequence. The diagram is overlaid on a coordinate grid with letters A through J across the top and bottom, and numbers 1 through 7 along the left and right sides.

Key Components and Labels:

- 1:** A perspective view of the assembled unit.
- 2:** A large rectangular frame or housing.
- 3:** A small square component, possibly a motor or actuator.
- 4:** A long, thin component, possibly a belt or guide.
- 5:** A small rectangular component.
- 6:** A long, thin component, possibly a belt or guide.
- 7:** A small rectangular component.
- 8:** A small circular component.
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- 95:** A small rectangular component.
- 96:** A small rectangular component.
- 97:** A small rectangular component.
- 98:** A small rectangular component.
- 99:** A small rectangular component.
- 100:** A small rectangular component.

This diagram is an exploded view of a mechanical assembly, likely a printer or copier, showing various components and their assembly sequence. The assembly is organized into a coordinate grid with columns labeled A through J and rows labeled 1 through 7.

Key Components and Callouts:

- Top Left:** A perspective view of the assembled unit.
- Top Center:** A complex assembly of gears and shafts, including parts 15, 16, 36, 34, and 38. Callouts include HBO and BBK.
- Center:** A large frame or housing structure, including parts 14, 39, 37, and 7.
- Bottom Center:** A curved component, possibly a belt or guide, including parts 10, 25, 8, 9, 4, 26, 17, and 32. Callouts include E04.
- Bottom Left:** A component with a BPB callout, including parts 29, 17, 4, and 32. Callouts include E04.
- Right Side:** A vertical assembly, including parts 9, 29, 27, E04, 31, 11, 2, 23, 5, 30, HBO, 21, E04, 18, 13, HBO, and 35.

The diagram uses dashed lines to indicate the assembly path and alignment of parts. The coordinate grid is used to locate specific parts within the overall assembly layout.

FIG. 4 PAPER CONVEYING SECTION II

Ref. No.	Part. No.	Description	Quantity USA (120V)
2	5AX07030	BRACKET H, ASS'Y	1
3	5AX07040	BRACKET K, ASS'Y	1
4	5AX07100	BUSHING 6, STEPPED	4
5	5AX07130	BUSHING 6	2
6	5AX07150	SHAFT B	2
7	5AX07160	SHAFT C	1
8	5AX08770	PIN H	1
9	5AX07180	PIN N	1
10	5AX07230	SPRING A	1
11	5AX07260	SPRING E	1
12	5AX07270	SPRING F	1
13	5AX07310	BRACKET E	1
14	5AX07350	SPRING PLATE B	1
15	5AX07430	COVER, MOTOR	1
16	5AX07440	BRACKET O	1
17	5AX07450	PULLEY, T20	4
18	5AX07460	GEAR, Z18	1
21	5AX07490	GEAR Z32	1
23	5AX07560	ROLLER A	1
24	5AX07610	PULLEY, T31	1
25	5AX07630	GEAR, Z16 (C)	1
26	5AX07640	GEAR, Z16 (B)	1
27	5AX07670	FRANGE	1
28	5AX07680	GEAR PULLEY, Z19, T20	1
29	5AX07700	KNOB	1
30	5AX07730	GEAR, Z18 (C)	1
31	5AX07750	TIMING BELT, 60S3M408	1
32	5AX07760	TIMING BELT HOOK, 60S3M273	2
34	5AX08190	STEPPING MOTOR, JOGGING	1
35	5AX08200	STEPPING MOTOR, K	1
36	5AX08250	PHOTO SENSOR 4	1
37	5AX09040	HARNESS 5	1
38	5AX09000	JOG ASS'Y	1
39	5AX07780	CUSHION JOGGING	2

FIG. 5 ELEVATE SECTION

5AX-1

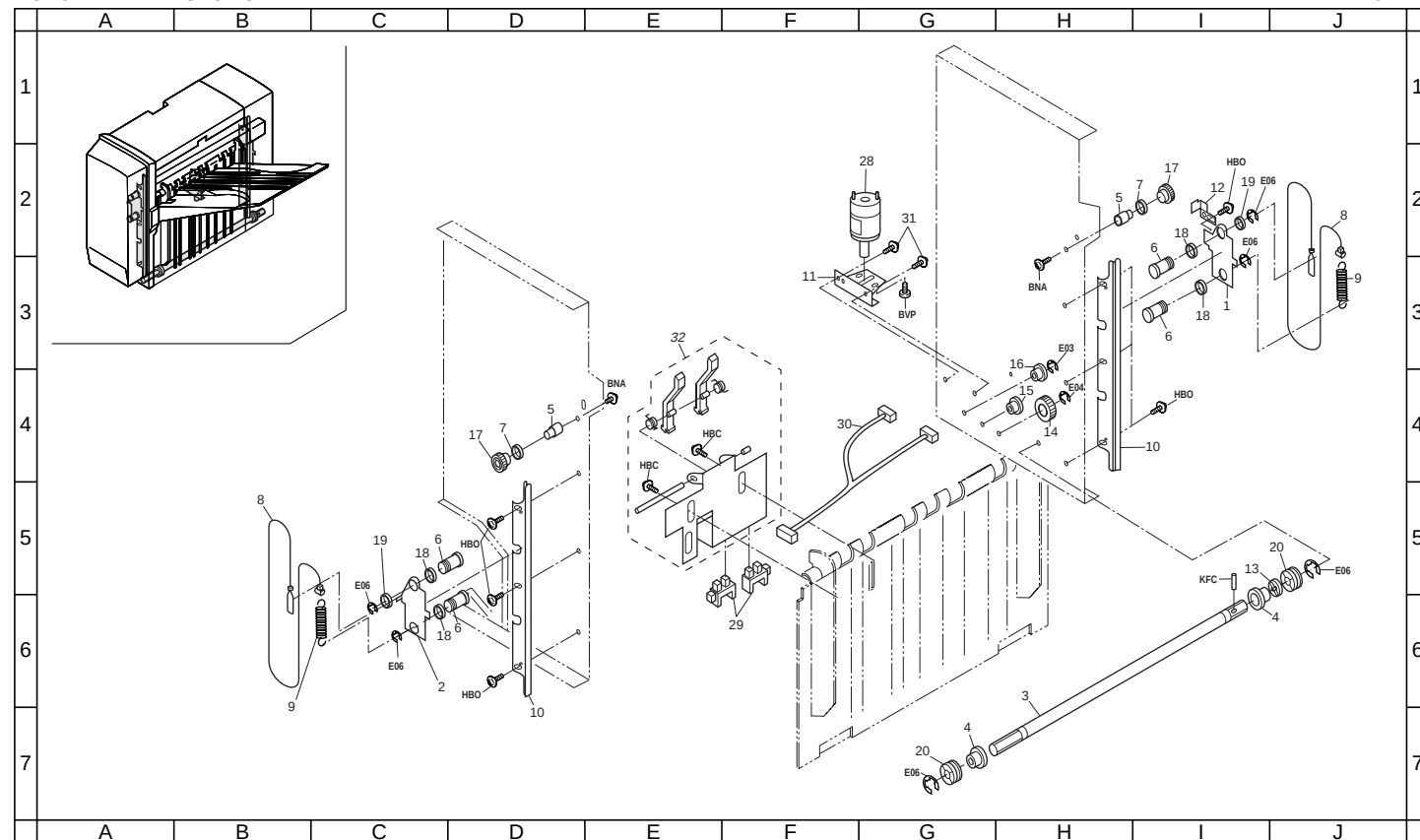


FIG. 5 ELEVATE SECTION

5AX-1

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	5AX07060	HOOK (R) ASS'Y	1
2	5AX07050	HOOK(F), ASS'Y	1
3	5AX07090	SHAFT B	1
4	5AX07110	BUSHING 8	2
5	5AX07170	PIN H	2
6	5AX07200	PIN O	4
7	5AX07210	WASHER, 4.3X20	2
8	5AX07220	WIRE	2
9	5AX07240	SPRING C	2
10	5AX07330	BRACKET G	2
11	5AX07400	BRACKET M	1
12	5AX07420	SHUTTER	1
13	5AX07520	GEAR, Z30	1
14	5AX07530	GEAR, Z40	1
15	5AX07540	GEAR, Z70, Z14	1
16	5AX07570	GEAR, Z25, Z20	1
17	5AX07600	PULLEY, WIRE A	2
18	5AX07620	ROLLER C	4
19	5AX07720	PULLEY, WIRE B	2
20	5AX07740	DRUM WIRE	2
28	5AX08210	DC MOTOR	1
29	5AX08250	PHOTO SENSOR 4	2
30	5AX08650	HARNESS 7	1
31	5AX07870	SCREW C	2
32	5AX08990	LEVER ASS'Y	1

FIG. 6 ELECTRICAL COMPONENTS

5AX-1

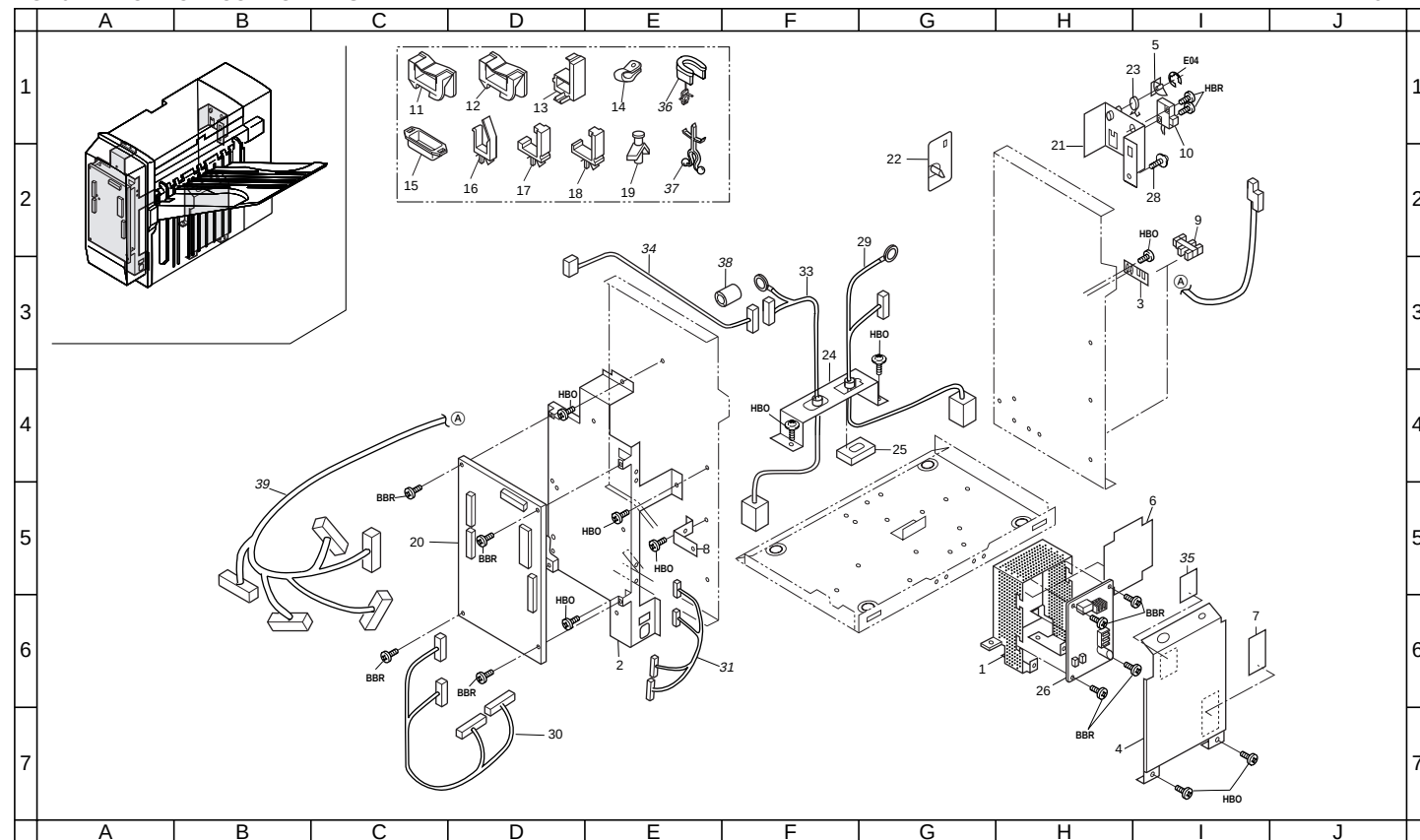


FIG. 6 ELECTRICAL COMPONENTS

Ref. No.	Part. No.	Description	Quantity USA (120V)
1	5AX07370	BRACKET I	1
2	5AX07380	BRACKET J	1
3	5AX07390	BRACKET L	1
4	5AX07410	POWER PLATE	1
5	5AX07660	LEVER A	1
6	5AX07770	INSULTING MATERIAL (I)	1
7	5AX07820	INSULTING MATERIAL (POWER PLATE)	1
8	5AX07950	BRIGE	1
9	5AX08250	PHOTO SENSOR 4	2
10	5AX08260	MICRO SWITCH	1
11	5AX08270	ES-0505	1
12	5AX08280	ES-1010	6
13	M2509000	WIRE SADDLE,WS-1N	2
14	M2105020	NYLON CLAMP 4N,NK-4N	1
15	5AX08310	SB-1909	8
16	M2109180	WIRE SADDLE,LWS-1S	19
17	5AX08330	CC9-1	9
18	5AX08340	CC11-2	7
19	5AX08350	WIRING SADDLE PCB S TYPE	2
20	5AX08360	PWB-A	1
21	5AX08380	BRACKET I/L SWITCH ASS'Y	1
22	5AX08390	BRACKET I/L PIN ASS'Y	1
23	5AX08420	SPRING, LEVER A	1
24	5AX08430	BRACKET, CABLE	1
25	5AX08440	BRACKET, I/F	1
26	5AX08540	PWB-B	1
28	5AX07870	SCREW C	1
29	5AX08690	AC POWER CORD 120	1
30	5AX08700	DC POWER CORD	1
31	5AX09020	HARNESS 4	1
33	5AX08730	HARNESS 15	1
34	5AX08740	HARNESS 16	1
35	5AX08820	CUSHION	1
36	5AX09100	WIRING SADDLE	2
37	5AX09110	WIRING SADDLE	1
38	5AX09120	CORE	1
39	5AX09030	HARNESS 2	1

INDEX

5AX-1

Part. No.	Description	Quantity USA (120V)	Fig. No.
5AX04010	FRONT COVER(STD)	1	1
5AX04020	REAR COVER(STD)	1	1
5AX04030	TOP COVER(STD)	1	1
5AX04040	UPPER RIGHT COVER(STD)	1	1
5AX04050	LOWER RIGHT COVER(STD)	1	1
5AX04080	FRONT COVER,RELEASE(STD)	1	1
5AX04110	LOWER TRAY(STD)	1	1
5AX04120	COVER,LID(STD)	2	1
5AX07020	BRACKET D, ASS'Y	1	3
5AX07030	BRACKET H, ASS'Y	1	4
5AX07040	BRACKET K, ASS'Y	1	4
5AX07050	HOOK(F), ASS'Y	1	5
5AX07060	HOOK (R) ASS'Y	1	5
5AX07070	FRONT FRAME ASS'Y	1	2
5AX07080	PLATE COVER	1	2
5AX07090	SHAFT B	1	5
5AX07100	BUSHING 6, STEPPED	6	2, 4
5AX07110	BUSHING 8	9	3, 5
5AX07120	BUSHING 8,STEPPED	2	3
5AX07130	BUSHING 6	2	4
5AX07140	BUSHING(EJECT)	2	2
5AX07150	SHAFT B	2	4
5AX07160	SHAFT C	1	4
5AX07170	PIN H	2	5
5AX07180	PIN N	1	4
5AX07190	SHAFT D	1	2
5AX07200	PIN O	4	5
5AX07210	WASHER, 4.3X20	2	5
5AX07220	WIRE	2	5
5AX07230	SPRING A	2	3, 4
5AX07240	SPRING C	2	5
5AX07250	SPRING D	1	3
5AX07260	SPRING E	1	4
5AX07270	SPRING F	2	3, 4
5AX07280	BASE FRAME	1	2
5AX07290	GUIDE FRAME A	1	2
5AX07300	REAR FRAME	1	2
5AX07310	BRACKET E	1	4

Part. No.	Description	Quantity USA (120V)	Fig. No.
5AX07320	BRACKET F	1	2
5AX07330	BRACKET G	2	5
5AX07340	SPRING PLATE A	4	2
5AX07350	SPRING PLATE B	3	2, 4
5AX07360	GUIDE FRAME B	1	2
5AX07370	BRACKET I	1	6
5AX07380	BRACKET J	1	6
5AX07390	BRACKET L	1	6
5AX07400	BRACKET M	1	5
5AX07410	POWER PLATE	1	6
5AX07420	SHUTTER	1	5
5AX07430	COVER, MOTOR	1	4
5AX07440	BRACKET O	1	4
5AX07450	PULLEY, T20	4	4
5AX07460	GEAR, Z18	1	4
5AX07490	GEAR Z32	2	3, 4
5AX07500	PULLEY MOTOR	1	3
5AX07510	GEAR Z20	2	3
5AX07520	GEAR, Z30	1	5
5AX07530	GEAR, Z40	1	5
5AX07540	GEAR,Z70,Z14	1	5
5AX07560	ROLLER A	2	3, 4
5AX07570	GEAR,Z25,Z20	1	5
5AX07580	GEAR, Z19	1	3
5AX07590	STRAP	2	1
5AX07600	PULLEY, WIRE A	2	5
5AX07610	PULLEY, T31	1	4
5AX07620	ROLLER C	4	5
5AX07630	GEAR, Z16 (C)	1	4
5AX07640	GEAR, Z16 (B)	1	4
5AX07650	ROLLER D	4	2
5AX07660	LEVER A	1	6
5AX07670	FRANGE	1	4
5AX07680	GEAR PULLEY, Z19, T20	1	4
5AX07690	GUIDE STACK	1	2
5AX07700	KNOB	2	3, 4

Part. No.	Description	Quantity USA (120V)	Fig. No.
5AX07720	PULLEY, WIRE B	2	5
5AX07730	GEAR, Z18 (C)	1	4
5AX07740	DRUM WIRE	2	5
5AX07750	TIMING BELT, 60S3M408	1	4
5AX07760	TIMING BELT HOOK, 60S3M273	2	4
5AX07770	INSULTING MATERIAL (I)	1	6
5AX07780	CUSHION JOGGING	2	4
5AX07820	INSULTING MATERIAL (POWER PLATE)	1	6
5AX07830	PAPER HOLDER	4	2
5AX07850	STEP SCREW A	11	1, 2, 3
5AX07870	SCREW C	12	2, 3, 5, 6
5AX07880	STEP SCREW	2	2
5AX07910	SPRING E	1	1
5AX07920	SPRING R	1	2
5AX07930	SPRING F	1	2
5AX07950	BRIGE	1	6
5AX07980	GUIDE FRAME C	1	2
5AX07990	GUIDE FRAME D	1	2
5AX08000	SPRING PLATE E	2	2
5AX08030	GATE	1	3
5AX08060	STOPPER	2	1
5AX08070	JAM HANDLE	1	2
5AX08120	ROLLER H	1	3

Part. No.	Description	Quantity USA (120V)	Fig. No.
5AX08130	ROLLER I	1	3
5AX08140	ROLLER J	1	3
5AX08150	MAGNET CATCH	1	1
5AX08160	NEUTRALIZING BRUSH A	1	2
5AX08170	NEUTRALIZING BRUSH B	2	2
5AX08180	BRUSHLESS MOTOR	1	3
5AX08190	STEPPING MOTOR, JOGGING	1	4
5AX08200	STEPPING MOTOR, K	1	4
5AX08210	DC MOTOR	1	5
5AX08220	PHOTO SENSOR 1	1	2
5AX08230	PHOTO SENSOR 2	1	2
5AX08240	PHOTO SENSOR 3	3	2
5AX08250	PHOTO SENSOR 4	6	2, 4, 5, 6
5AX08260	MICRO SWICH	1	6
5AX08270	ES-0505	1	6
5AX08280	ES-1010	6	6
5AX08310	SB-1909	8	6
5AX08330	CC9-1	9	6
5AX08340	CC11-2	7	6
5AX08350	WIRING SADDLE PCB S TYPE	2	6
5AX08360	PWB-A	1	6
5AX08370	BRACKET MOTOR ASS'Y	1	3
5AX08380	BRACKET I/L SWITCH ASS'Y	1	6
5AX08390	BRACKET I/L PIN ASS'Y	1	6
5AX08410	PIN BASE	2	2
5AX08420	SPRING, LEVER A	1	6
5AX08430	BRACKET, CABLE	1	6
5AX08440	BRACKET, I/F	1	6
5AX08450	GEAR PULLEY (Z26, T55, T16)	1	3
5AX08460	ONE-WAY PULLEY, T56	1	3
5AX08470	GEAR PULLEY, Z36, T22	1	3
5AX08480	LEVER B	1	1
5AX08490	TIMING BELT, 60S2M218	1	3
5AX08500	TIMING BELT, 60S2M164	1	3
5AX08520	FILM, STAPLE	1	1
5AX08540	PWB-B	1	6

Part. No.	Description	Quantity USA (120V)	Fig. No.
5AX08590	ARM GATE (SETT)	1	3
5AX08630	HARNESS 3	1	2
5AX08650	HARNESS 7	1	5
5AX08690	AC POWER CORD 120	1	6
5AX08700	DC POWER CORD	1	6
5AX08730	HARNESS 15	1	6
5AX08740	HARNESS 16	1	6
5AX08760	STAPLE FILM 2	1	1
5AX08770	PIN H	1	4
5AX08780	HOLD PAPER 2	2	2
5AX08800	ROLLER HOLDER ASS'Y	1	2
5AX08810	GUIDE FILM 1	1	2
5AX08820	CUSHION	1	6
5AX08830	GUIDE HOLDER CUSHION	2	3
5AX08840	GUIDE PLATE D ASS'Y	1	2
5AX08850	GUIDE FILM 1	1	2
5AX08860	GUIDE FILM 2	2	2
5AX08870	COVER STAPLE ASS'Y	1	1
5AX08880	STAPLER ASS'Y	1	1
5AX08900	BALL BEARRING	4	2
5AX08910	ROLLER	1	2
5AX08920	GUIDE PLATE	1	2
5AX08930	PRESSURIZE PLATE	2	2
5AX08940	SPRING PLATE E	2	2
5AX08950	PRESSURIZE PLATE	1	2
5AX08960	PRESSURIZE PLATE	1	2
5AX08970	HOLD PLATE	6	2
5AX08980	GUIDE A ASS'Y	1	3
5AX08990	LEVER ASS'Y	1	5
5AX09000	JOG ASS'Y	1	4
5AX09020	HARNESS 4	1	6
5AX09030	HARNESS 2	1	6
5AX09040	HARNESS 5	1	4

Part. No.	Description	Quantity USA (120V)	Fig. No.
5AX09050	HARNESS 6	1	2
5AX09060	GUIDE JOGGING	1	2
5AX09070	GUIDE FILM DECURLER	1	2
5AX09080	SHAFT,PRESSURIZE PLATE	2	2
5AX09090	ROLLER	1	3
5AX09100	WIRING SADDLE	2	6
5AX09110	WIRING SADDLE	1	6
5AX09120	CORE	1	6
75105070	CAUTION LABEL CSA	1	1
76405130	LABEL INSTALLATION	1	1
M2105020	NYLON CLAMP 4N,NK-4N	1	6
M2109180	WIRE SADDLE,LWS-1S	19	6
M2509000	WIRE SADDLE,WS-1N	2	6

Part. No.	Description	Quantity USA (120V)	Fig. No.
5AX82010	SET,STAPLER	1	1

★ The above items are supply items only and as such,
they must be ordered from your regional office.

CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

<u>REF.</u>	<u>ITEM #</u>	<u>DESCRIPTION</u>
BBF	B1304080	BINDING SCREW BVM4X8 (BLACK)
BBG	B1304100	BINDING SCREW BVM4X10 (BLACK)
BBK	B1303060	BINDING SCREW BVM3X6 (BLACK)
BBR	B1303080	BINDING SCREW BVM3X8 (BLACK)
BNA	B1044080	BINDING SCREW WITH LOCK M4X8
BPB	B1033080	ROUND HEAD SCREW WITH W M3X8
BVP	B1300060	BINDING SCREW BVM 2.6X06(BLACK)
DJB	B5003040	HEX. SOCKET HEAD SCREW HHM3X4
DJC	B5003060	HEX. SOCKET HEAD SCREW HHM3X6
DJO	B5003080	HEX. SOCKET HEAD SCREW HHM3X8
E03	D1000300	STOP RING (E-3)
E04	D1000400	STOP RING (E-4)
E06	D1000600	STOP RING (E-6)
HAU	B4043080	TRIPLE TAP-TITE P SCREW M3X08
HBO	B4304080	TRIPLE SCREW M4X8(BLACK)
HBR	B4303140	TRIPLE SCREW M3X14(BLACK)
HBS	B4303300	TRIPLE SCREW M3X30(BLACK)
KAU	E0030100	SPRING PIN 3X10
KFB	E5120120	SPRING PIN H7A 2X12 SUS
KFC	E5120200	SPRING PIN H7A 2X20 SUS
SAA	C3003000	SPRING WASHER SWM3
TGB	C4204000	CROWN WASHER TWM4
WAB	C2003080	PLAIN WASHER PWM3
WAF	C2008120	PLAIN WASHER M8-12

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